

INSTALLATION MANUAL PALSTAT CAQ

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Basic information

Introduction

This manual describe installation process PALSTAT CAQ on server and client. There is closely describe installation MSSQL 2005 Express and you can find system specifications for server and workstation.

System specifications

In this part you can find minimal system specification. Some values can be different, it depend on load the system and size MSSQL database.

You can download Microsoft SQL Server Express from official Microsoft pages:

http://www.microsoft.com/en-us/server-cloud/products/sql-server-editions/sql-server-express.aspx

Standalone installation on 1 PC

Program is installed and used only on 1 PC..

- Windows Vista, Windows 7, Windows 8
- Microsoft SQL Server Express 2005 or above
- Min. RAM 1GB, recommended 2GB
- 800 MB free disk space + space for data
- Min. 1GHz processor, recommended 2GHz
- Min. SVGA (1024x768) with recommended 16 32 bit deep
- Internet Explorer 7.0 SP1 or above
- Max. database size 4GB
- Microsoft .NET Framework 4.0

Network installation

Complete installation on network place. Data are installed on SQL server and programs are on shared network drive and are ran from network.

Server (32bit)

- Windows Server 2003 SP2 or above
- Microsoft SQL Server 2005 or above (Standard edition is recommended to avoid Express limitations)
- Min. 2 GB RAM, recommended 4 GB RAM or above, it depends on database size

- Min. 1 GB free disk space + space for data
- Min. 1GHz processor with 2 cores is recommended
- Min. SVGA (1024x768) with recommended 16 32 bit deep
- Internet Explorer 7.0 SP1 or above

Server (64bit)

- Windows Server 2003 SP2 or above
- Microsoft SQL Server 2005 or above (Standard edition is recommended to avoid Express limitations)
- Min. 4 GB RAM or above, it depends on database size
- Min. 1 GB free disk space + space for data
- Min. 1GHz processor with 2 cores is recommended
- Min. SVGA (1024x768) with recommended 16 32 bit deep
- Internet Explorer 7.0 SP1 or above

Workstation

- Windows 7 or above
- Min. 1GB RAM, recommended 2GB
- 500 MB free disk space
- Min. 1GHz processor, recommended 2GHz
- Min. SVGA (1024x768) with recommended 16 32 bit deep
- Internet Explorer 7.0 SP1 or above
- Microsoft .NET Framework 4.0

Network

- Protocol: TCP/IP
- Shared applications directory with programs (right only for READing is sufficient)
- Throughput data 100Mb, recommended 1Gb on server

Installation of Microsoft SQL Server 2005 Express

You can find here basic installation process include creating database for ran PALSTAT CAQ 3G. Our company advice you to make backup every day and keep them for 30 day minimal.

Installation of SQL server

You can start with run SQLEXPR.EXE, which is part of installation pack.

Start installation process



Before this screen are some other screen with license conditions.

Registration



Registration informations are optional.

Destination



Select installation path.

Authentication mode



In this step you must select "Mixed mod" and insert password for "SA" user.

Running installation and finish

Microsoft SQL Server 2005 Se	tup	Microsoft SQL Server 2005 Setup
The selected components are being of	Outdates Arrest	Setup has finished configuration of Microsoft Skyl Set
Profet	Status Setuo finished Setuo finished Setuo finished Setuo finished Configuring components	Refer to the setup error logs for information describing any failure(s) that occurred during setup. Cick Preab to exit the installation witzerd. Summary 200 To minimize the server surface area of SQL Server 2005, some features and services are disabled by default for new installations. To configure the surface area of SQL Server, use the Surface Area Configuration Icol.
2 Satus Recording new feature state for dis	covery	Configuring and Managing SQL Server Express • For imposed manageability and security. SQL Bener 2005 provides more control over the SQL Bener purface area, the following default onfigurations have been applied to your instance of SQL server.
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Installation of Microsoft SQL Server Management Studio Express

To be able manage SQL server is necessarily need install program for create users, database, planning backup and other.

Installation can be start SQLServer2005_SSMSEE.msi. For successful installation must computer contain.

- .NET Framework 2.0
- MSXML6

Installation is trivial and don't be described.

Configuration and setup of SQL server

After successful installation SQL server and Management studio you can login for administration SQL server. Let fly Management studio with START => All program => Microsoft SQL Server 2005 => SQL Server management Studio Express.

After run the program you will be call for insert password. Insert user "sa" and password which you insert during installation SQL serveru.

Create user

In this step you have to create user on MSSQL server, this user will be used for connecting the Palstat application to MSSQL server. Connection with "sa" user is not excluded, but is not recommended.

Let open tree on left side of the program and click right mouse button. Select "New Login" see picture.

Microsoft SQL Server Management Studio Express File Edt View Tools Window Community Help New Query Diagon Community Community	Summary		* X
k (Source and Source	LUKAS-PC(Security/Logins		3 Item(s)
inoin_sel30_data inoi	Nome (OUILTIN(Administrators A pal A so	Created 14.7.2008 14.7.2008 6.8.2000	
eady .	< 🗉		>

On new window insert user "pal" (then he have to be the owner of Palstat's databases) and define password "SQL Server authentication". On tool bar select "server roles" and setup rights, minimal is DBCREATOR, see picture bellow.

Now disconnect 🗱 from database and connect again 🧮 but with new user name and password "pal" (doing this ensures, that "pal" will be the owner of now newly created databases).

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	Charles and the second second second	ŬK.	Carcel	L	OK Carol

Create database

The user "pal" is currently created on the server yet and you are connect as this user. Now you have to established databases. Owner these databases must be user "pal"

Let open tree in left part the window (see picture bellow) and click right mouse button select "New Database"

A Microsoft SOL Server Management Studio Express		×
File Edit View Tools Window Community Help Image: State of the s	Summary	* X
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In new window insert database name to field "Database name" and into filed "Owner" insert owner "pal". On this window you can also setup location for data files. Now select **"Options" and for field "Collation" choose "Czech_CS_AS"**

Other setup can stay default.

Here Database						1 Here	Database				
Select a page	Script - Diffe	b.				Lebert .	page	Script + 🚺 Help			
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					OK Carcel					OK	Cancel

This procedure carry out for all databases bellow:

- pal3g_data
- pal3g_archiv
- pal3g_attach
- pal3g_qsd

After established each database you can see list on left part the program.

Installation of application PALSTAT CAQ 3G

When SQL server is ready and all databases are created properly, application can be installed on server. Make sure, that .NET Framework 4.0 is installed.

Installation on server

You got with this manual also applications probably as ZIP. These data decompress and copy to directory for example "Palstat CAQ".

- APL (applications)
- CONFIG (configuration + license)
- DOC (documentation)

Share directory "Palstat CAQ" on the server and setup rights for authorized persons. For testing purpose is recommended setup right on "everyone" READ. For final setup set right only for authorized person with READ right.

Program can be tested and run from server. Try run \APL\palstatcaq.exe

Default user is ADMIN and password is "" (blank)

Installation on workstation

After finish server installation and his configuration see bellow can be start workstation install. Before start installation palstat CAQ must be on the workstation installed programs from section "Installation application PALSTAT CAQ 3G.

Then only create shortcut on the workstation on application ./APL/PalstatCAQ.exe

Modification of configuration file of PALSTAT

Open file ./CONFIG/database.enc for edit and set it up as shows example bellow. Especially you must change values for "Data Source" there you must insert server name or IP address (including instance name if exists!) of SQL server. Now change "user" and "password" as you set it on MSSQL.

```
<config>
<connections>
<connection id="CS02" name="DATA">
<provider>mssql</provider>
<string>Data Source=lukas-pc\sqlexpress;Initial Catalog=pal3g_data</string>
<user>pal</user>
<password>pal</password>
</connection>
<connection id="CS03" name="ARCHIVE">
<provider>mssql</provider>
<string>Data Source=lukas-pc\sqlexpress;Initial Catalog=pal3g_archiv</string>
<user>pal</user>
<password>pal</password>
</connection>
<connection>
```

```
<provider>mssql</provider>
      <string>Data Source=lukas-pc\sqlexpress;Initial Catalog=pal3g_qsd</string>
     <user>pal</user>
      <password>pal</password>
   </connection>
   <connection id="CS05" name="ATTACHMENTS">
      <provider>mssql</provider>
      <string>Data Source=lukas-pc\sqlexpress;Initial Catalog=pal3g_attach</string>
     <user>pal</user>
      <password>pal</password>
   </connection>
 </connections>
 <databases actual="DB01">
   <database id="DB01" name="Palstat 3G">
      <default>CS02</default>
      <subdatabases>
       <subdb type="archiv">CS03</subdb>
       <subdb type="attachments">CS05</subdb>
       <subdb type="qsd">CS04</subdb>
      </subdatabases>
   </database>
 </databases>
</config>
```

Basic application test and error messages

If all previous steps were made correctly, application can be launched. Execute ./APL/PalstatCAQ.exe, login is ADMIN without password. Program starts with update, which creates tables in databases. After update is program ready.

Error messages

Connection error

Is called immediately after login. It is caused by error in database.enc or bad settings on SQL server for user PAL.

·····	
ExecuteReader vyžaduje otevřené a dostupné připoj	ení. Aktuální stav připojení je Zavřeno.
ОК	

Decryption error

Is caused by bad key for decoding license file or connection file.

Decryption error: Data pro dešifrování mají n	eplatnou délku.
ОК	

Filling with default data

If this is first use in your company and not upgrade from previous version, it is necessary to fill databases with default data like print reports, tables of keys and others.

Filling via SDF and PRX file (recommended)

Print report

Open the PALSTAT CAQ with ./APL/ PalstatCAQ.exe where in the menu "Tools" select "Report Manager" In the program, select "Import" and open PRX file format that will be delivered simultaneously with the installation (sestavy.prx).



After selecting the file you need to choose what reports you want to import. Right-click anywhere in the reports list in the window that appears, select "Select All". Then click "Import" button to upload to system.

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Obrázky	Načti ze souboru	Import			
01 01 01 01 01 01 01 01	- CZ - 8 - KPNV (prá 0 - CZ - Analýza ANO\ - CZ - Audit výrobku - CZ - FlowChart	zdný) /A		Rozbalit strom	
🖶 🎦 01	- CZ - FMEA - QS3			Sbalit strom	
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🗄 🎦 01	- CZ - G8D Report			Zrušit označení pod	
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		Zavřít			

Fieldlabels

Let's run ./APL/Dbbm.exe always use the username "ADMIN" and password "PalStaT123"

In the "Source" to select "Manual Entry" and open SDF file on your PC that you came (2-ca-fld.sdf). Press "Select" will load the file contents and therefore the table is displayed in the central part of the program. See the figure below.

On the left, select a target data database that contains the key data. Usually it is the database "pal3g_data".

DRBM		902
Zdroj dat		Vybrat vše
Ruční zadání		Zrušit vše
Cílová databáze		Invertovat
Přenést data	ce l	Field labels
Existující tabulky:		Reports
 Přeskočit 		3
Ponechat	Ruční nastavení připojení 🛛 🕹	TAT CAQ
🔿 Vyprázdnit	MSSQL Mobile (SDF soubor)	é tabulky
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Vybraných: 2	
Přehled vybraných tabulek	Externí dokumentace
Start	GPD Report
Průhěh konírování:	
Celkový průběh:	
Záznamy převodu: Uložit do souboru	
Tabulka: Stav;	
	Cas: 00:00:00

Filling via SQL restore

Is possible to fill databases via SQL restore, if you get with application these files:

- pal3g_data.bak
- pal3g_attach.bak
- pal3g_archiv.bak
- pal3g_qsd.bak

Run Microsoft SQL Server Management Studio, login like user PAL, to ensure that he will be the owner of restored databases, otherwise you will have to set this by running SQL script " sp_changedbowner 'pal' " over each of restored databases. Is possible, that user PAL doesn't have enough rights, in this case you must login like user SA first and increase PAL's permissions. Open "database" option like on screenshot.



Then select "From Device" and choose one from your .bak files.

P			
🔋 Restore Database -	moje_pal3g_data		
Select a page	🔄 Script 🝷 🚺 Help		
General	Destination for restore		
	Select or type the name	of a new or existing database for your restore operation.	
	To database:	moje_pal3g_data	~
	To a point in time:	Most recent possible	
	Source for restore		
	Specify the source and le	ocation of backup sets to restore.	
	From database:	moje_pal3g_data	~
	From device:		
[Specify Backup		Database
	Specify the backup media and its lo	cation for your restore operation.	Dalabase
Connection	D 1 - <i>r</i>		
lukas-pc	Backup media:	File	
Connection:	C:\tmp\moje_pal3g_data.bak		
View connection prop		Add	
		Remove	
Progress		Contents	
Ready			
			Cancel
		OK Cancel Hole	.::
L	And the second sec		

Then select next page "Options" and check "Overwrite the existing database". Selected database will be overwritten, but is anyway empty.

🔰 Restore Database - moje_pal3g_data		
Select a page General Options	Script	Restore As D:\MSSQL_DATA_2000\MSSQL\Data\m D:\MSSQL_DATA_2000\MSSQL\Data
Server: lukas-pc Connection: sa <u>View connection properties</u> Progress Ready	 Leave the database ready to use by rolling back uncommitted transactions. Additional transaction logs cannot be restored. (RESTORE WITH RECOVERY) Leave the database non-operational, and do not roll back uncommitted transactions. Additional transaction logs can be restored. (RESTORE WITH NORECOVERY) Leave the database in read-only mode. Undo uncommitted transactions, but save the undo actions in a standby file so that recovery effects can be reversed. (RESTORE WITH STANDBY) Standby file: 	
OK Cancel		